



ESTA-ROWELL ENGINEERING PTE. LTD.

Blk 22 Woodlands Link #04-29 Woodlands East Industrial Estate Singapore 738734

GST. Reg. No: M2-0076580-0 Co. Reg. No: 01635/1987-Z

Tel: 6753 9959 (4 Lines) Fax: 6753 2653

Email: sinesta@pacific.net.sg

IGBT INVERTER AC/DC PULSE TIG/MMA WELDING MACHINE WSME-D SERIES

1. IGBT advanced double inverter technology
2. Three phase power supply
3. Light weight
4. HF arc start for TIG, arc force for MMA
5. 2T/4T and pulse control function for TIG
6. AC/DC and pulse TIG suitable for mild steel, stainless steel, aluminum
7. Digital display and current preset adjustment
8. Can be with foot pedal
9. Welding cable 5m+300A holder
Welding cable 5m+300A earth clamp
TIG torch 5m, gas hose 2m
10. CE, ROHS
11. Over heating and current protection



Model	WSME-315D	WSME-400D	ADC500
Input voltage	3X220 or 380/400/415V 50/60HZ		
Input power capacity	10KVA	12KVA	16KVA
No load voltage	70V		
Current Range	20-315A	20-400A	40-500A
Rate duty cycle	60%		
Pre-gas flow time	0-10S		
Gas post flow time	1-25S		
Current down-slope time	0-10S		
SP value(balance)	30-70%		
AC frequency	20-100(50-250Hz)		
Pulse frequency	0.5-25Hz		
Dimensions(LXWXH)	520X295X540mm	640X350X730	
Weight(kg)	40	43	65

